

S-20011/15/2024-TECH-Part(1)
Government of India
Ministry of Steel
(Technical Division)

GPOA-3, Netaji Nagar, New Delhi
Dated 27th April, 2026


ORDER

Subject: QCO compliance exemption for Stainless steel flat (semi-finished and final) products.

In pursuance to various representations received from MSMEs and after careful examination of the all aspects of the issue, the Ministry has decided to grant QCO compliance exemption for Stainless steel products covered under following Indian Standard (IS):

- i. IS 6911 (Stainless Steel Plate, Sheet and Strip);
 - ii. IS 5522 (Stainless steel sheets and strips for utensils);
 - iii. IS 15997 (Low nickel austenitic stainless-steel plate, sheet, and strip for utensils and kitchen appliances); and also
 - iv. IS 14650 covering intermediate product of stainless steel flat products only.
2. The grades pertaining to stainless steel mapped under QCO for the above Indian Standards is attached in **Annexure**.
 3. The said exemption shall be valid for imports with Bill of lading having shipped on board date on or before 26.10.2026.
 4. This issues with the approval of Competent Authority.

Encl : As above


(G. Sarathy Raja)
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Annexure

List of Stainless Steel Grades w.r.t. Standards

Sl No.	IS 14650:2023	IS 6911:2017	IS 15997:2012	IS 5522:2014
1	IS 14650 CSP 6911/X04Cr12Al-405	X04Cr12Al-405	X10Cr15Mn9Cu2Ni1N - N1	X04Cr19Ni9 -- 304
2	IS 14650 CSP 6911/X 02Cr12Ti-409	X 02Cr12Ti-409	X8Cr16Mn8Cu2Ni2N - N2	X07Cr18Ni9 -- 302
3	IS 14650 CSP 6911/X 02Cr12-409 M	X 02Cr12-409 M	X8Cr16Mn7Cu2Ni4N - N3	X07Cr17 -- 430
4	IS 14650 CSP 6911/X02Cr12Ti-409Ti1	X02Cr12Ti-409Ti1	X06Cr15Mn10Cu2NiN - N5	
5	IS 14650 CSP 6911/X02Cr12TiNb-409Ti2	X02Cr12TiNb-409Ti2	X06Cr14Mn10Cu1NiN - N6	
6	IS 14650 CSP 6911/X02Cr12Ni1Ti-409Ti3	X02Cr12Ni1Ti-409Ti3	X07Cr14Mn10CuNiN - N7	
7	IS 14650 CSP 6911/X05Cr12Ti-409Ti4	X05Cr12Ti-409Ti4		
8	IS 14650 CSP 6911/X02Cr12Ti-409Ti5	X02Cr12Ti-409Ti5		
9	IS 14650 CSP 6911/X 04Cr12-410 S	X 04Cr12-410 S		
10	IS 14650 CSP 6911/X02Cr13Nb-410S1	X02Cr13Nb-410S1		
11	IS 14650 CSP 6911/X02Cr12Ni1-410S2	X02Cr12Ni1-410S2		
12	IS 14650 CSP 6911/X05Cr14Ni2Mo1Ti-410S3	X05Cr14Ni2Mo1Ti-410S3		
13	IS 14650 CSP 6911/X10Cr15-429	X10Cr15-429		
14	IS 14650 CSP 6911/X01Cr15Nb-429Nb	X01Cr15Nb-429Nb		
15	IS 14650 CSP 6911/X 07Cr17-430	X 07Cr17-430		
16	IS 14650 CSP 6911/X02Cr17TiNb-430Ti	X02Cr17TiNb-430Ti		
17	IS 14650 CSP 6911/X02Cr17CuTiNbZr-430Ti1	X02Cr17CuTiNbZr-430Ti1		
18	IS 14650 CSP 6911/X08Cr17Mo1-434	X08Cr17Mo1-434		
19	IS 14650 CSP 6911/X02Cr17Mo1Nb-436	X02Cr17Mo1Nb-436		
20	IS 14650 CSP 6911/X02Cr17Mo2TiNbZr-436L	X02Cr17Mo2TiNbZr-436L		
21	IS 14650 CSP 6911/X02Cr18Mo1TiNbZr-436L1	X02Cr18Mo1TiNbZr-436L1		
22	IS 14650 CSP 6911/X02Cr18Ti-439	X02Cr18Ti-439		
23	IS 14650 CSP 6911/X02Cr18TiNb-439Ti1	X02Cr18TiNb-439Ti1		
24	IS 14650 CSP 6911/X02Cr18TiNb-439Ti2	X02Cr18TiNb-439Ti2		
25	IS 14650 CSP 6911/X02Cr19TiNb-441	X02Cr19TiNb-441		
26	IS 14650 CSP 6911/X10Cr20-442	X10Cr20-442		
27	IS 14650 CSP 6911/X02Cr21CuTiNb-443	X02Cr21CuTiNb-443		
28	IS 14650 CSP 6911/X02Cr18Mo2TiNb-444	X02Cr18Mo2TiNb-444		
29	IS 14650 CSP 6911/X02Cr20CuNb-445	X02Cr20CuNb-445		
30	IS 14650 CSP 6911/X02Cr22Mo1-445L1	X02Cr22Mo1-445L1		
31	IS 14650 CSP 6911/X02Cr22Mo2-445L2	X02Cr22Mo2-445L2		
32	IS 14650 CSP 6911/X10Cr25-446S1	X10Cr25-446S1		
33	IS 14650 CSP 6911/X03Cr26Mo1Ti-446S2	X03Cr26Mo1Ti-446S2		
34	IS 14650 CSP 6911/X01Cr26Mo1Nb-446S3	X01Cr26Mo1Nb-446S3		
35	IS 14650 CSP 6911/X08Cr12-403	X08Cr12-403		
36	IS 14650 CSP 6911/X 12Cr12-410	X 12Cr12-410		
37	IS 14650 CSP 6911/X02Cr13Ni4Mn1Mo1-415	X02Cr13Ni4Mn1Mo1-415		
38	IS 14650 CSP 6911/X 20Cr13-420 S1	X 20Cr13-420 S1		
39	IS 14650 CSP 6911/X 30Cr13-420 S2	X 30Cr13-420 S2		
40	IS 14650 CSP 6911/X 40Cr13-420 S3	X 40Cr13-420 S3		

41	IS 14650 CSP 6911/X20Cr12Ni1Mn1Mo1V W-422	X20Cr12Ni1Mn1Mo1V W-422		
42	IS 14650 CSP 6911/X 15Cr16Ni2-431	X 15Cr16Ni2-431		
43	IS 14650 CSP 6911/X 108Cr17Mo-440	X 108Cr17Mo-440		
44	IS 14650 CSP 6911/X 10Cr17Mn6Ni4N20-201	X 10Cr17Mn6Ni4N20-201		
45	IS 14650 CSP 6911/X 07Cr17Mn12Ni4-201 A	X 07Cr17Mn12Ni4-201 A		
46	IS 14650 CSP 6911/X 10Cr18Mn9Ni5-202	X 10Cr18Mn9Ni5-202		
47	IS 14650 CSP 6911/X 10Cr15Mn9Cu2Ni1N-N1	X 10Cr15Mn9Cu2Ni1N-N1		
48	IS 14650 CSP 6911/X 8Cr16Mn8Cu2Ni2N-N2	X 8Cr16Mn8Cu2Ni2N-N2		
49	IS 14650 CSP 6911/X 8Cr16Mn7Cu2Ni4N-N3	X 8Cr16Mn7Cu2Ni4N-N3		
50	IS 14650 CSP 6911/X02Cr17Mn6Ni4-201S	X02Cr17Mn6Ni4-201S		
51	IS 14650 CSP 6911/X02Cr17Mn7Ni4N-201LN	X02Cr17Mn7Ni4N-201LN		
52	IS 14650 CSP 6911/X10Cr16Mn5Ni5Si3N-201N	X10Cr16Mn5Ni5Si3N-201N		
53	IS 14650 CSP 6911/X02Cr16Mn8Ni2N-204	X02Cr16Mn8Ni2N-204		
54	IS 14650 CSP 6911/X10Cr17Mn6Cu2Ni3N-204Cu1	X10Cr17Mn6Cu2Ni3N-204Cu1		
55	IS 14650 CSP 6911/X05Cr17Mn4Cu2Ni5N-204Cu2	X05Cr17Mn4Cu2Ni5N-204Cu2		
56	IS 14650 CSP 6911/X05Cr17Mn6Cu2Ni4N-204Cu3	X05Cr17Mn6Cu2Ni4N-204Cu3		
57	IS 14650 CSP 6911/X05Cr19Mn8Ni6Mo2N-216S1	X05Cr19Mn8Ni6Mo2N-216S1		
58	IS 14650 CSP 6911/X02Cr19Mn8Ni6Mo2N-216S2	X02Cr19Mn8Ni6Mo2N-216S2		
59	IS 14650 CSP 6911/X 10Cr17Ni7-301	X 10Cr17Ni7-301		
60	IS 14650 CSP 6911/X 02Cr17Ni7-301 L	X 02Cr17Ni7-301 L		
61	IS 14650 CSP 6911/X02Cr17Ni7N-301 LN	X02Cr17Ni7N-301 LN		
62	IS 14650 CSP 6911/X 07Cr18Ni9-302	X 07Cr18Ni9-302		
63	IS 14650 CSP 6911/X04Cr19Ni9-304	X04Cr19Ni9-304		
64	IS 14650 CSP 6911/X 02Cr19Ni10-304 L	X 02Cr19Ni10-304 L		
65	IS 14650 CSP 6911/X 07Cr19Ni9-304H	X 07Cr19Ni9-304H		
66	IS 14650 CSP 6911/X 02Cr19Ni10N-304LN	X 02Cr19Ni10N-304LN		
67	IS 14650 CSP 6911/X 04Cr19Ni9N-304N	X 04Cr19Ni9N-304N		
68	IS 14650 CSP 6911/X05Cr18Ni9Si1CeN-304Ce	X05Cr18Ni9Si1CeN-304Ce		
69	IS 14650 CSP 6911/X05Cr17Ni8Cu2-304Cu	X05Cr17Ni8Cu2-304Cu		
70	IS 14650 CSP 6911/X05Cr18Ni9Cu2NbW-304CuW	X05Cr18Ni9Cu2NbW-304CuW		
71	IS 14650 CSP 6911/X04Cr16Ni7Cu-304Mn1	X04Cr16Ni7Cu-304Mn1		
72	IS 14650 CSP 6911/X04Cr16Ni7MnCu-304Mn2	X04Cr16Ni7MnCu-304Mn2		
73	IS 14650 CSP 6911/X05Cr19Ni9N-304N2	X05Cr19Ni9N-304N2		
74	IS 14650 CSP 6911/X08Cr16Ni13Nb-304Nb	X08Cr16Ni13Nb-304Nb		
75	IS 14650 CSP 6911/X06Cr18Ni12-305	X06Cr18Ni12-305		
76	IS 14650 CSP 6911/X04Cr19Ni10Cu3Mo-305Cu	X04Cr19Ni10Cu3Mo-305Cu		
77	IS 14650 CSP 6911/X07Cr21Ni11Ce-308Ce	X07Cr21Ni11Ce-308Ce		
78	IS 14650 CSP 6911/X15Cr24Ni13-309	X15Cr24Ni13-309		
79	IS 14650 CSP 6911/X 04Cr23Ni14-309 S	X 04Cr23Ni14-309 S		
80	IS 14650 CSP 6911/X05Cr23Ni13-309H	X05Cr23Ni13-309H		
81	IS 14650 CSP 6911/X05Cr23Ni13Nb-309Nb	X05Cr23Ni13Nb-309Nb		
82	IS 14650 CSP 6911/X07Cr23Ni13Nb-309HNb	X07Cr23Ni13Nb-309HNb		
83	IS 14650 CSP 6911/X20Cr25Ni20-310	X20Cr25Ni20-310		
84	IS 14650 CSP 6911/X 04Cr25Ni20-310 S	X 04Cr25Ni20-310 S		

85	IS 14650 CSP 6911/X07Cr25Ni20-310H	X07Cr25Ni20-310H		
86	IS 14650 CSP 6911/X15Cr25Ni21Si-310N	X15Cr25Ni21Si-310N		
87	IS 14650 CSP 6911/X05Cr25Ni20Nb-310Nb	X05Cr25Ni20Nb-310Nb		
88	IS 14650 CSP 6911/X07Cr25Ni20Nb-310HNb	X07Cr25Ni20Nb-310HNb		
89	IS 14650 CSP 6911/X01Cr25Ni21Mo2N-310MoLN	X01Cr25Ni21Mo2N-310MoLN		
90	IS 14650 CSP 6911/X02Cr20Ni18Mo6CuN-312	X02Cr20Ni18Mo6CuN-312		
91	IS 14650 CSP 6911/X 04Cr17Ni12Mo2-316	X 04Cr17Ni12Mo2-316		
92	IS 14650 CSP 6911/X 02Cr17Ni12Mo2-316 L	X 02Cr17Ni12Mo2-316 L		
93	IS 14650 CSP 6911/X 07Cr17Ni12Mo2-316 H	X 07Cr17Ni12Mo2-316 H		
94	IS 14650 CSP 6911/X 02Cr17Ni12Mo2N-316 LN	X 02Cr17Ni12Mo2N-316 LN		
95	IS 14650 CSP 6911/X 04Cr17Ni12Mo2Ti-316 Ti	X 04Cr17Ni12Mo2Ti-316 Ti		
96	IS 14650 CSP 6911/X05Cr17Ni12Mo2Nb-316Nb	X05Cr17Ni12Mo2Nb-316Nb		
97	IS 14650 CSP 6911/X05Cr17Ni12Mo2N-316N1	X05Cr17Ni12Mo2N-316N1		
98	IS 14650 CSP 6911/X02Cr20Ni9Mo1N-316N2	X02Cr20Ni9Mo1N-316N2		
99	IS 14650 CSP 6911/X 04Cr19Ni13Mo3-317	X 04Cr19Ni13Mo3-317		
100	IS 14650 CSP 6911/X 02Cr19Ni13Mo3-317 L	X 02Cr19Ni13Mo3-317 L		
101	IS 14650 CSP 6911/X02Cr19Ni14Mo4-317LM	X02Cr19Ni14Mo4-317LM		
102	IS 14650 CSP 6911/X02Cr18Ni14Mo4N-317LMN	X02Cr18Ni14Mo4N-317LMN		
103	IS 14650 CSP 6911/X02Cr18Ni15Mo4Cu3 N-317LCu	X02Cr18Ni15Mo4Cu3 N-317LCu		
104	IS 14650 CSP 6911/X02Cr19Ni12Mo3N-317LN	X02Cr19Ni12Mo3N-317LN		
105	IS 14650 CSP 6911/X 04Cr18Ni10Ti-321	X 04Cr18Ni10Ti-321		
106	IS 14650 CSP 6911/X07Cr18Ni10Ti-321H	X07Cr18Ni10Ti-321H		
107	IS 14650 CSP 6911/X02Cr24Ni22Mo7N-326	X02Cr24Ni22Mo7N-326		
108	IS 14650 CSP 6911/X07Cr22Ni21Mo2Ti-334	X07Cr22Ni21Mo2Ti-334		
109	IS 14650 CSP 6911/X02Cr24Ni17Mo4Mn6 N-345	X02Cr24Ni17Mo4Mn6 N-345		
110	IS 14650 CSP 6911/X 04Cr18Ni10Nb-347	X 04Cr18Ni10Nb-347		
111	IS 14650 CSP 6911/X07Cr18Ni10Nb-347H	X07Cr18Ni10Nb-347H		
112	IS 14650 CSP 6911/X01Cr18Ni10NbN-347LN	X01Cr18Ni10NbN-347LN		
113	IS 14650 CSP 6911/X05Cr18Ni10NbTa-348	X05Cr18Ni10NbTa-348		
114	IS 14650 CSP 6911/X07Cr18Ni10NbTa-348H	X07Cr18Ni10NbTa-348H		
115	IS 14650 CSP 6911/X02Cr21Ni25Cu-904L	X02Cr21Ni25Cu-904L		
116	IS 14650 CSP 6911/X01Cr20Ni25Mo6Cu-904LN	X01Cr20Ni25Mo6Cu-904LN		
117	IS 14650 CSP 6911/X02Cr22Ni5Mo3N-1803	X02Cr22Ni5Mo3N-1803		
118	IS 14650 CSP 6911/X02Cr21Mn3Ni2N-2011	X02Cr21Mn3Ni2N-2011		
119	IS 14650 CSP 6911/X03Cr20Mn3Ni1N-2012	X03Cr20Mn3Ni1N-2012		
120	IS 14650 CSP 6911/X03Cr20Ni3Mo1N-2031	X03Cr20Ni3Mo1N-2031		
121	IS 14650 CSP 6911/X02Cr21Mn5Ni2N-2101	X02Cr21Mn5Ni2N-2101		
122	IS 14650 CSP 6911/X02Cr22Ni6Mo3N-2205	X02Cr22Ni6Mo3N-2205		
123	IS 14650 CSP 6911/X02Cr23Ni4CuN-2304	X02Cr23Ni4CuN-2304		
124	IS 14650 CSP 6911/X02Cr23Ni4MoCu-2441	X02Cr23Ni4MoCu-2441		
125	IS 14650 CSP 6911/X02Cr25Ni7Mo4CuN-2507	X02Cr25Ni7Mo4CuN-2507		
126	IS 14650 CSP 6911/X02Cr25Ni7Mo3CuW N-2760	X02Cr25Ni7Mo3CuW N-2760		
127	IS 14650 CSP 6911/X11Cr19Ni8Mn6 N-202 S1	X11Cr19Ni8Mn6 N-202 S1		
128	IS 14650 CSP 6911/X02Cr25Ni6Mo3 WN -2506	X02Cr25Ni6Mo3 WN -2506		

129	IS 14650 CSP 6911/X06Cr15Mn10Cu2NiN-N5	X06Cr15Mn10Cu2NiN-N5		
130	IS 14650 CSP 6911/X06Cr14Mn10Cu1NiN-N6	X06Cr14Mn10Cu1NiN-N6		
131	IS 14650 CSP 6911/X07Cr14Mn10CuNiN-N7	X07Cr14Mn10CuNiN-N7		
132	IS 14650 CSP 15997/X10Cr15Mn9Cu2Ni1N - N1			
133	IS 14650 CSP 15997/X8Cr16Mn8Cu2Ni2N - N2			
134	IS 14650 CSP 15997/X8Cr16Mn7Cu2Ni4N - N3			
135	IS 14650 CSP 15997/X06Cr15Mn10Cu2NiN - N5			
136	IS 14650 CSP 15997/X06Cr14Mn10Cu1NiN - N6			
137	IS 14650 CSP 15997/X07Cr14Mn10CuNiN - N7			
138	IS 14650 CSP 5522/X04Cr19Ni9 -- 304			
139	IS 14650 CSP 5522/X07Cr18Ni9 -- 302			
140	IS 14650 CSP 5522/X07Cr17 -- 430			

*CSP -Corresponding product standard