

S-20011/15/2024-TECH-Part(1)
Government of India
Ministry of Steel
(Technical Division)

GPOA-3, Netaji Nagar, New Delhi
Dated 28th October, 2026

ORDER

Subject : QCO compliance exemption for Stainless steel flat (semi-finished) products.

In continuation to this Ministry's Order of even number dated 27.04.2026 vide which QCO compliance exemption was granted for Stainless Steel products covered under IS 6911, IS 5522, IS 15997 and IS 14650, and in pursuance to various representations received from MSMEs and after careful examination of the all aspects of the issue, the Ministry had granted QCO compliance exemption for Stainless steel products covered under Indian Standard (IS) IS 6911, IS 5522, IS 15997 till 31.03.2027 vide Gazette Notification No.S.O.3300(E) dated 20.06.2026.

2. In continuation to the above, and in view of the fact that IS 14650 serves as an intermediate / input material for the said 03 Standards viz. IS6911:2017, IS 5522: 2014 & IS 15997:2012, the Ministry has decided to grant QCO compliance exemption for 162 grades pertaining to semi-finished stainless steel products covered under IS 14650, which also covers intermediate products of both carbon steel and stainless steel.

3. The grades pertaining to semi-finished stainless steel products mapped under QCO for IS 14650, as mentioned Indian Standard are attached in **Annexure**.

3. The said exemption shall be valid till 31st March 2027, co-terminus with the suspension of the Indian Standards for stainless steel final flat products, as notified in Para 2(b) of Gazette Notification No. S.O. 3300(E) dated 20.06.2026.

4. This issues with the approval of Competent Authority.

Encl : As above

(G. Sarathy Raja)

Deputy Secretary to the Govt. of India

Tel. 2415 5780

Email : g.sarathyraja@gov.in

List of Indian Standard-wise Grades

S. No.	IS 14650:2023
1	IS 14650 CPS 6911 /X04Cr13Al-405
2	IS 14650 CPS 6911 /X02Cr11Ti-409
3	IS 14650 CPS 6911 /X02Cr12-409M
4	IS 14650 CPS 6911 /X02Cr12Ti-409Ti1
5	IS 14650 CPS 6911 /X02Cr11TiNb-409Ti2
6	IS 14650 CPS 6911 /X02Cr12Ni1Ti-409Ti3
7	IS 14650 CPS 6911 /X04Cr11Ti-409Ti4
8	IS 14650 CPS 6911 /X02Cr12Ti-409Ti5
9	IS 14650 CPS 6911 /X04Cr12-410S
10	IS 14650 CPS 6911 /X02Cr13Nb-410S1
11	IS 14650 CPS 6911 /X02Cr12Ni1-410S2
12	IS 14650 CPS 6911 /X04Cr14Ni2Mo1Ti-410S3
13	IS 14650 CPS 6911 /X05Cr12Mn1-410S4
14	IS 14650 CPS 6911 /X10Cr15-429
15	IS 14650 CPS 6911 /X01Cr15Nb-429Nb
16	IS 14650 CPS 6911 /X07Cr17-430
17	IS 14650 CPS 6911 /X02Cr18TiNb-430Ti
18	IS 14650 CPS 6911 /X02Cr17CuTiNbZr-430Ti1
19	IS 14650 CPS 6911 /X06Cr17Mo1-434
20	IS 14650 CPS 6911 /X06Cr17Mo1Nb-436
21	IS 14650 CPS 6911 /X02Cr18Mo2TiNbZr-436L
22	IS 14650 CPS 6911 /X02Cr18Mo1TiNbZr-436L1
23	IS 14650 CPS 6911 /X03Cr18Al4-436L2
24	IS 14650 CPS 6911 /X02Cr18TiAl-439
25	IS 14650 CPS 6911 /X02Cr18TiNbAl-439Ti1
26	IS 14650 CPS 6911 /X02Cr18TiNb-439Ti2
27	IS 14650 CPS 6911 /X02Cr19TiNb-441
28	IS 14650 CPS 6911 /X10Cr20-442
29	IS 14650 CPS 6911 /X02Cr22CuTiNb-443
30	IS 14650 CPS 6911 /X01Cr18Mo2TiNb-444
31	IS 14650 CPS 6911 /X02Cr21Al5-444S1
32	IS 14650 CPS 6911 /X01Cr20CuNb-445
33	IS 14650 CPS 6911 /X02Cr22Mo1-445L1
34	IS 14650 CPS 6911 /X02Cr22Mo2-445L2
35	IS 14650 CPS 6911 /X06Cr24AlSi-446
36	IS 14650 CPS 6911 /X10Cr25-446S1
37	IS 14650 CPS 6911 /X03Cr26Mo1Ti-446S2
38	IS 14650 CPS 6911 /X01Cr26Mo1Nb-446S3
39	IS 14650 CPS 6911 /X01Cr11Ni1-350
40	IS 14650 CPS 6911 /X01Cr11Ni1Mn1-450
41	IS 14650 CPS 6911 /X08Cr12-403
42	IS 14650 CPS 6911 /X12Cr12-410
43	IS 14650 CPS 6911 /X02Cr13Ni4Mn1Mo1-415
44	IS 14650 CPS 6911 /X20Cr13-420S1
45	IS 14650 CPS 6911 /X30Cr13-420S2

46	IS 14650 CPS 6911 /X40Cr13-420S3
47	IS 14650 CPS 6911 /X38CrMo14-420S6
48	IS 14650 CPS 6911 /X22Cr12Ni1Mn1Mo1VW-422
49	IS 14650 CPS 6911 /X15Cr16Ni2-431
50	IS 14650 CPS 6911 /X70Cr17-440A
51	IS 14650 CPS 6911 /X108Cr17Mo-440
52	IS 14650 CPS 6911 /X06Cr16Ni7Cu4Nb-630
53	IS 14650 CPS 6911 /X07Cr17Ni7Al-631
54	IS 14650 CPS 6911 /X09Cr16Mo3MnN-633
55	IS 14650 CPS 6911 /X10Cr17Mn6Ni4N-201
56	IS 14650 CPS 6911 /X08Cr17Mn12Ni4-201A
57	IS 14650 CPS 6911 /X10Cr18Mn9Ni5-202
58	IS 14650 CPS 6911 /X08Cr15Mn10Cu2NiN-N1
59	IS 14650 CPS 6911 /X08Cr16Mn8Cu3Ni2N-N2
60	IS 14650 CPS 6911 /X07Cr17Mn7Ni5Cu2N-N3
61	IS 14650 CPS 6911 /X06Cr15Mn10Cu2NiN-N5
62	IS 14650 CPS 6911 /X06Cr14Mn10Cu1NiN-N6
63	IS 14650 CPS 6911 /X07Cr14Mn10CuNiN-N7
64	IS 14650 CPS 6911 /X02Cr17Mn6Ni4-201S
65	IS 14650 CPS 6911 /X02Cr17Mn7Ni4N-201LN
66	IS 14650 CPS 6911 /X10Cr16Mn5Ni5Si4N-201N
67	IS 14650 CPS 6911 /X11Cr8Ni6Mn6N-202S1
68	IS 14650 CPS 6911 /X02Cr16Mn8Ni2N-204
69	IS 14650 CPS 6911 /X10Cr17Mn6Cu2Ni3N-204Cu1
70	IS 14650 CPS 6911 /X05Cr17Mn4Cu2Ni5N-204Cu2
71	IS 14650 CPS 6911 /X05Cr17Mn6Cu2Ni4N-204Cu3
72	IS 14650 CPS 6911 /X05Cr19Mn8Ni6Mo2N-216S1
73	IS 14650 CPS 6911 /X02Cr19Mn8Ni6Mo2N-216S2
74	IS 14650 CPS 6911 /X10Cr17Ni7-301
75	IS 14650 CPS 6911 /X10Cr18Ni8-301A
76	IS 14650 CPS 6911 /X02Cr17Ni7-301L
77	IS 14650 CPS 6911 /X02Cr17Ni7N-301LN
78	IS 14650 CPS 6911 /X07Cr18Ni9-302
79	IS 14650 CPS 6911 /X07Cr18Ni9S-303
80	IS 14650 CPS 6911 /X06Cr19Ni9-304
81	IS 14650 CPS 6911 /X02Cr19Ni10-304L
82	IS 14650 CPS 6911 /X07Cr19Ni9-304H
83	IS 14650 CPS 6911 /X02Cr19Ni10N-304LN
84	IS 14650 CPS 6911 /X04Cr19Ni9N-304N
85	IS 14650 CPS 6911 /X05Cr18Ni9Si1CeN-304Ce
86	IS 14650 CPS 6911 /X05Cr17Ni8Cu2-304Cu
87	IS 14650 CPS 6911 /X05Cr18Ni9Cu2NbW-304CuW
88	IS 14650 CPS 6911 /X04Cr16Ni8Cu-304Mn1
89	IS 14650 CPS 6911 /X04Cr16Ni7MnCu-304Mn2
90	IS 14650 CPS 6911 /X05Cr19Ni9N-304N2
91	IS 14650 CPS 6911 /X08Cr16Ni13Nb-304Nb
92	IS 14650 CPS 6911 /X06Cr18Ni12-305
93	IS 14650 CPS 6911 /X04Cr19Ni10Cu3Mo-305Cu

94	IS 14650 CPS 6911 /X07Cr21Ni11Ce-308Ce
95	IS 14650 CPS 6911 /X15Cr24Ni13-309
96	IS 14650 CPS 6911 /X04Cr24Ni13-309S
97	IS 14650 CPS 6911 /X15Cr20Ni12Si-309S1
98	IS 14650 CPS 6911 /X07Cr23Ni13-309H
99	IS 14650 CPS 6911 /X05Cr23Ni14Nb-309Nb
100	IS 14650 CPS 6911 /X07Cr23Ni14Nb-309HNb
101	IS 14650 CPS 6911 /X15Cr25Ni20-310
102	IS 14650 CPS 6911 /X04Cr25Ni20-310S
103	IS 14650 CPS 6911 /X07Cr25Ni20-310H
104	IS 14650 CPS 6911 /X15Cr25Ni21Si-310N
105	IS 14650 CPS 6911 /X05Cr25Ni20Nb-310Nb
106	IS 14650 CPS 6911 /X07Cr25Ni20Nb-310HNb
107	IS 14650 CPS 6911 /X01Cr25Ni22Mo2N-310MoLN
108	IS 14650 CPS 6911 /X01Cr20Ni18Mo6CuN-312
109	IS 14650 CPS 6911 /X04Cr17Ni12Mo2-316
110	IS 14650 CPS 6911 /X02Cr17Ni12Mo2-316L
111	IS 14650 CPS 6911 /X07Cr17Ni12Mo2-316H
112	IS 14650 CPS 6911 /X02Cr17Ni12Mo2N-316LN
113	IS 14650 CPS 6911 /X04Cr17Ni12Mo2Ti-316Ti
114	IS 14650 CPS 6911 /X05Cr17Ni12Mo2Nb-316Nb
115	IS 14650 CPS 6911 /X05Cr17Ni12Mo2N-316N1
116	IS 14650 CPS 6911 /X02Cr20Ni9Mo1N-316N2
117	IS 14650 CPS 6911 /X04Cr19Ni13Mo3-317
118	IS 14650 CPS 6911 /X02Cr19Ni13Mo3-317L
119	IS 14650 CPS 6911 /X02Cr19Ni16Mo4-317LM
120	IS 14650 CPS 6911 /X02Cr18Ni16Mo4N-317LMN
121	IS 14650 CPS 6911 /X02Cr18Ni15Mo4Cu3N-317LCu
122	IS 14650 CPS 6911 /X02Cr19Ni12Mo3N-317LN
123	IS 14650 CPS 6911 /X02Cr23Ni25Mo5N
124	IS 14650 CPS 6911 /X04Cr18Ni10Ti-321
125	IS 14650 CPS 6911 /X07Cr18Ni10Ti-321H
126	IS 14650 CPS 6911 /X01Cr24Ni22Mo7Mn3Ncu-326
127	IS 14650 CPS 6911 /X06Cr22Ni22Mo2TiAl-334
128	IS 14650 CPS 6911 /X02Cr24Ni17Mo4Mn6NNb-345
129	IS 14650 CPS 6911 /X04Cr18Ni10Nb-347
130	IS 14650 CPS 6911 /X07Cr18Ni10Nb-347H
131	IS 14650 CPS 6911 /X01Cr18Ni11NNb-347LN
132	IS 14650 CPS 6911 /X05Cr18Ni11NbTaCo-348
133	IS 14650 CPS 6911 /X07Cr18Ni11NbTaCo-348H
134	IS 14650 CPS 6911 /X06Cr18Ni20Si5Cu2Mo-32615
135	IS 14650 CPS 6911 /X02Cr14Ni16Si6MoCuAl-38815
136	IS 14650 CPS 6911 /X02Cr21Ni25Cu-904L
137	IS 14650 CPS 6911 /X01Cr20Ni25Mo6Cu-904LN
138	IS 14650 CPS 6911 /X06Cr20Ni35Mo2Cu3Nb-8020
139	IS 14650 CPS 6911 /X02Cr21Ni25Mo5CuNb-8700
140	IS 14650 CPS 6911 /X08Cr21Ni32CuFeAlTi-800
141	IS 14650 CPS 6911 /X07Cr21Ni33CuFeAlTi-800H

142	IS 14650 CPS 6911 /X08Cr21Ni33CuFeAlTi-8811
143	IS 14650 CPS 6911 /X02Cr22Ni5Mo3N-1803
144	IS 14650 CPS 6911 /X02Cr21Mn3Ni2N-2011
145	IS 14650 CPS 6911 /X03Cr20Mn3Ni1N-2012
146	IS 14650 CPS 6911 /X03Cr20Ni3Mo1N-2031
147	IS 14650 CPS 6911 /X02Cr21Mn5Ni2N-2101
148	IS 14650 CPS 6911 /X02Cr22Ni6Mo3N-2205
149	IS 14650 CPS 6911 /X02Cr23Ni4CuN-2304
150	IS 14650 CPS 6911 /X02Cr23Ni4MoCu-2441
151	IS 14650 CPS 6911 /X02Cr25Ni6Mo3WN-2506
152	IS 14650 CPS 6911 /X02Cr25Ni7Mo4CuN-2507
153	IS 14650 CPS 6911 /X02Cr25Ni7Mo3CuWN-2760
154	IS 14650 CPS 15997/X10Cr15Mn9Cu2Ni1N - N1
155	IS 14650 CPS 15997/X8Cr16Mn8Cu2Ni2N - N2
156	IS 14650 CPS 15997/X8Cr16Mn7Cu2Ni4N - N3
157	IS 14650 CPS 15997/X06Cr15Mn10Cu2NiN - N5
158	IS 14650 CPS 15997/X06Cr14Mn10Cu1NiN - N6
159	IS 14650 CPS 15997/X07Cr14Mn10CuNiN - N7
160	IS 14650 CPS 5522/X04Cr19Ni9 - 304
161	IS 14650 CPS 5522/X07Cr18Ni9 - 302
162	IS 14650 CPS 5522/X07Cr17 - 430

* CPS - Corresponding Product Standard

=====